An\adhesive for bonding circuit members which is

An adhesive for bonding circuit members which is

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to be put between circuit electrodes facing each other; 2 said circuit f electrodes facing each other being pressed 3 interposing the adhesive between them, to interconnect 4 the electrodes electrically in the direction of pressing; said adhesive\comprising an adhesive resin 6 7 composition and an inorganic filler; said, inorganic filler being contained in an amount 8 9 of from 10 to 200 parts by weight based on 100 parts by weight of the adhesive Resin composition. 10

- 2 to be put between circuit electrodes facing each other; said circuit electrodes facing\each other being pressed 3 interposing the adhesive betweek them, to interconnect 5 the electrodes electrically in the direction of pressing; said adhesive being in multi-\ayer constitution 6 7 having;
- a first adhesive layer comprising an adhesive resin 8 composition and an inorganic filler and containing the inorganic filler in an amount of from 10 to 200 parts by weight based on 100 parts by weight of the adhesive resin 11

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composition;

a second  ${f a}$ dhesive layer containing an adhesive resin composition as\a main ingredient.

- An adhesi\ve for bonding circuit members which is to be put between dircuit electrodes facing each other; said circuit electrodes facing each other being pressed interposing the adhesive between them, to interconnect the electrodes electrically in the direction of pressing;
- said adhesive being in multi-layer constitution having;
- a first adhesive layer comprising an adhesive resin composition and an inorganic filler and containing the inaulative inorganic filler in an amount of from 10 to 200 parts by weight based on 100 parts by weight of the adhesive resin 11 12 composition; and
- a second adhesive layer containing an adhesive resin 13 14 composition and having a modulu's of elasticity of from 100 to 2,000 MPa at 40°C after 15
  - 1 An adhesive for bonding circuit members which is 2 to be put between circuit electrodes facing each other; said circuit electrodes facing each other being pressed interposing the adhesive between them, to interconnect

- 5 the electrodes electrically in the direction of pressing;
- said adhesive comprising an adhesive resin
- 7 composition and an inorganic filler,
- 8 said adhesive having an average coefficient of
- 9 thermal expansion of 200 ppm/°C or below at 110 to 130°C
- 10 after curing.
  - 5. The adhesive for bonding circuit members
  - 2 according to claim 4, which has an average coefficient
  - 3 of thermal expansion of from 30 to 200 ppm/°C at 110 to
  - 4 130°C after curing of the adhesive.
  - 1 6. An adhesive for bonding circuit members which is
  - 2 to be put between circuit electrodes facing each other;
  - 3 said circuit electrodes facing each other being pressed
  - 4 interposing the adhesive between them, to interconnect
  - 5 the electrodes electrically in the direction of pressing;
  - said adhesive being in multi-layer constitution
  - 7 having a third adhesive layer and a fourth adhesive layer
  - 8 which have physical properties different in value from
  - 9 each other.
  - 7. The adhesive for bonding circuit members
  - 2 according to claim 6, wherein said first adhesive layer

- 3 has a modulus of elasticity after curing which is higher
- 4 than the modulus of elasticity after curing of said second
- 5 adhesive layer.
- 1 8. The adhesive for bonding circuit members
- 2 according to claim 7, wherein said fourth adhesive layer
- 3 has a modulus of elasticity of from 100 to 2,000 MPa at
- 4 40°C after curing.
- 9. The adhesive for bonding circuit members
- 2 according to claim 6, wherein said third adhesive layer
- 3 has a coefficient of thermal expansion which is smaller
- 4 than the coefficient of thermal expansion of the fourth
- 5 adhesive layer.
- 1 10. The adhesive for bonding circuit members
- 2 according to claim 9, wherein said third adhesive layer
- 3 has a coefficient of thermal expansion at 30 to 100°C,
- 4 of from 20 to 70 ppm/ $^{\circ}$ C.
- 1 11. The adhesive for bonding circuit members
- 2 according to claim 6, wherein said third adhesive layer
- 3 has a glass transition temperature which is higher than
- 4 the glass transition temperature of the fourth adhesive

- 5 layer.
- 1 12. The adhesive for bonding circuit members
- 2 according to claim 11, wherein said third adhesive layer
- 3 has a glass transition temperature of 120°C or above.
- 1 13. The adhesive for bonding circuit members
- Claim 7

  2 according to any one of claims 7, 9 or 11, wherein at least
- 3 one layer of said third and fourth adhesive layers
- 4 contains;
- the adhesive resin composition; and
- the inorganic filler in an amount of from 10 to 200
- 7 parts by weight based on 100 parts by weight of the
- 8 adhesive resin composition.
- 1 14. The adhesive for bonding circuit members
- 2 according to any one of claims 1, 2, 3, 4 or 13, wherein
- 3 said, inorganic filler has an average particle diameter
- 4 of 3  $\mu m$  or smaller.
- 1 15. The adhesive for bonding circuit members
- 2 according to any one of claims 1 to 14, comprising
- 3 conductive particles in an amount of from 0.1 to 30 parts
- 4 by volume based on 100 parts by volume of the adhesive

- 5 resin composition.
- 1 16. The adhesive for bonding circuit members
- 2 according to any one of claims 1, 2, 3, 4, 13 or 14,
- 3 comprising conductive particles having a larger average
- 4 particle diameter than the average particle diameter of
- said inorganic filler, in an amount of from 0.1 to 30 parts
- 6 by volume based on 100 parts by volume of the adhesive
- 7 resin composition.
- 1 17. The adhesive for bonding circuit members
- 2 according to any one of claims 1 to 16, which has a modulus
- 3 of elasticity of from 30 to 2,000 MPa at  $40^{\circ}$ C after the
- 4 curing of the adhesive resin composition.
- 1 18. The film adhesive for bonding circuits
- 2 according to any one of claims 1 to 17, wherein said
- 3 adhesive resin composition contains an epoxy resin and
- 4 a latent curing agent.
- 1 19. The adhesive for bonding circuit members
- 2 according to any one of claims 1 to 18, wherein said
- 3 adhesive resin composition contains an epoxy resin, an
- 4 acrylic rubber and a latent curing agent.

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- 1 20. The adhesive for bonding circuit members
- 2 according to claim 19, wherein said acrylic rubber
- 3 contains a glycidyl ether group in the molecule.
- 1 21. The adhesive for bonding circuit members
- 2 according to any one of claims 1 to 20, which has the form
- 3 of a film.
- 22. A circuit board comprising;
- a first circuit member having a first connecting
- 3 terminal; and
- 4 a second circuit member having a second connecting
- 5 terminal;
- 6 said first connecting terminal and the second
- 7 connecting terminal being disposed facing each other, and
- 8 an adhesive being put between the first connecting
- 9 terminal and the second connecting terminal which are
- 10 disposed facing each other; and
- 11 said first connecting terminal and the second
- 12 connecting terminal disposed facing each other being
- 13 electrically interconnected by pressing;
- said adhesive being the adhesive for bonding circuit
- 15 members according to any one of claims 1 to 21,

- 1 ,23. The circuit board according to claim 22,
- 2 wherein;
- 3 said first circuit member is an inorganic insulating
- 4 substrate;
- 5 said second circuit member is an organic insulating
- 6 substrate;
- 7 said adhesive is the adhesive for bonding circuit
- 8 members according to claim 2 or 3; and
- 9 at least any\of said first adhesive layer stands
- 10 adhered on the side of said first circuit member.
  - 1 24. The circuit board according to claim 22,
  - 2 wherein;
  - said first circuit member is an inorganic insulating
  - 4 substrate;
  - said second circuit member is an organic insulating
  - 6 substrate;
  - 7 said adhesive is the adhesive for bonding circuit
  - 8 members according to any one of claims 7 to 13; and
  - 9 at least any of said third adhesive layer stands
- 10 adhered on the side of said first circuit member.
  - 1 25. The circuit board according to claim 23 or 24,
  - 2 wherein;

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## said first circuim member is a semiconductor chip

- 26. A process for producing a circuit board,
- 2 comprising the steps of;
- 3 disposing a first circuit member comprised of an
- 4 inorganic insulating substrate, having a first
- 5 connecting terminal, and a second circuit member
- 6 comprised of an organic insulating substrate, having a
- 7 second connecting terminal, in such a way that the first
- 8 connecting terminal and the second connecting terminal
- 9 face each other;
- said circuit members being so disposed that the
- 11 adhesive for bonding circuit members according to claim
- 12 2 er 3 is put between said first connecting terminal and
- 13 said second connecting terminal which have been disposed
- 14 facing each other, in such a way that said first adhesive
- 15 layer is on the side of said first circuit member; and
- 16 pressing the resultant circuit members to
- 17 electrically interconnect said first connecting terminal
- 18 and said second connecting terminal disposed facing each
- 19 other.
  - 27. A process for producing a circuit board, comprising the steps of;

disposing a first circuit member comprised of an inorganic insulating substrate, having a first connecting terminal, and a second circuit member comprised of an organic insulating substrate, having a second connecting terminal, in such a way that the first connecting terminal and the second connecting terminal face each other;

said circuit members being so disposed that the adhesive for bonding circuit members according to any one of of claims 7 to 13 is put between said first connecting terminal and said second connecting terminal which have been disposed facing each other, in such a way that said third adhesive layer is on the side of said first circuit member; and

pressing the resultant circuit members to electrically interconnect said first connecting terminal and said second connecting terminal disposed facing each other.